

Work Order ID 150839

150839

Page 1

Thursday, September 08, 2016 1:28:24 PM

Item ID: D4462-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Baffle
 Start Date: 9/12/2016 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 9/28/2016 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: **SEP 08 2016** Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4462	E								
102		0.00							DAS 13 9-89
102									
Purchasing	Memo	0.00							
Purchasing	ISSUE PO 33617								
	CUT PER DRWG D4462 REV. E								
105	Receive & Inspect for Damage & Mat'l Certs	0.00							
105									
Packaging	Memo	0.00							
Packaging									
115	QC6- Inspect dimensions to drawing	0.00							
115									
QC	Memo	0.00							
Quality Control									

4 **SEP 12 2016** **DAS 13 9-89**

4x SP16-9-216

3 **P.T.O.** **9102 E 0 100**

DQA:

Date: 2017-02-16



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: JAN 3, 2017

Work Order update only ☐

Work Order: 150839		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. 04462-3		Rework ☐		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. 17-6247		Scrap ☒		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☒			
Date: 16-10-03		Step #: 102		QTY Effective: 1			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition			9-89 16-11-16		
1 corner is missing RC. supplier				Scrap / destroy no replace See supplier PO for R.C.			Completed By		
							DAS 38 9-89 OCT 03 2016		
							Lead hand / Supervisor Approval Verification		
							OCT 03 2016		
							QC / QA Coordinator Approval		
							DAS 9 9-89 16-11-16		
Root Cause				FAULT CATEGORY					
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☒	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☒	Part Incorrect ☐			
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐			
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐							
Misidentified ☐	☐	Past Due ☐	OTHER :						

Thursday, September 08, 2016 1:28:24 PM

150839

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

4

Cust Item ID:

Start Date: 9/12/2016 **Start Qty:** 4.00

4

Customer:

Required Date: 9/28/2016 **Req'd Qty:** 4.00

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

0.00

130

Brake NC

Memo

0.07

Brake NC

FLANGE HOLES AS PER DWG

DAS
30
9-88

3

OCT 28 2016

0.00

140

QC

Memo

0.00

Quality Control

DA
38
9-80

③

OCT 28 2016

0.00

150

HandFinish

Memo

0.19

Hand Finishing

x3

S

2016/10/31

 BEB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:12.5%;">Skid-tube ☐</td> <td style="width:12.5%;">Cross tube ☐</td> <td style="width:12.5%;">Water Jet ☐</td> <td style="width:12.5%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coor. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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Work Order ID 150839

Thursday, September 08, 2016 1:28:24 PM

150839

Page 3

Item ID: D4462-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Baffle

Start Date: 9/12/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/28/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC7-Inspect Chemical Conversion Coat

0.00

160

QC

Memo

0.01

Quality Control

DAS
38
NOV 01 2016

170

Identify as per dwg & Stock Location: _____

0.00

170

Packaging

Memo

0.01

Packaging

LOCATION: WA003

3 DAS
6
9-89 NOV 03 2016

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.07

Quality Control

DAS
21
9-89 NOV 04 2016

216-11-05

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

Thursday, September 08, 2016 1:28:26 PM

Page 1

Work Order ID: 150839

150839

Parent Item: D4462-3

D4462-3

Parent Item Name: Baffle

Start Date: 9/12/2016

Required Date: 9/28/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B
13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13
AS PER DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4462-3P		Purchased	No				Each	0.0000		4			
D4462-3P									**				
Baffle													
M6061T6S.063		Purchased	No				sf	365.9600		10.94737			
M6061T6S 063									**				
6061-T6 .063 Sheet													

4x 8P 16-9-26.
DAS
13
9-89
SEP 12 2016

Location	Loc Qty	Loc Code
MAT021	255.96	
M133511	2.6	
M134377	3.3	
M134830	250.06	
TPI	110	
M134604	110	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

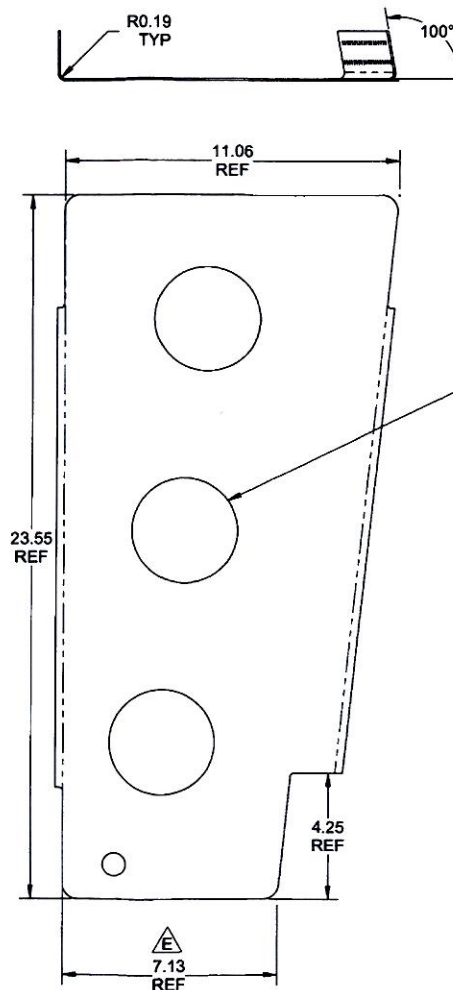
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 150839 M.J

1609-08



D4462-1 BAFFLE

- NOTES:
- 1) MATERIAL: MADE FROM D4462-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.54 lbs

RELEASED

2015 JAN 15 *up*
ECN 14-066

E	ADDED R0.50 TO D4462-1/3 FLAT PATTERNS. DIMENSIONAL CHANGES TO D4462-3 DUE TO INTERFERENCE. ADD "REF" ON REDUNDANT DIMS	AP	15.01.06
D	ADDED MISSING DIM 22.38 (B3-2), THRU HOLE RELOCATED TO CORRECT MISALIGNMENT	AP	14.11.14
C	REDESIGNED BAFFLES TO ALLOW RIVETING TO SIDE WALLS. ADDED NOTE 8 ON SHEET 2 & 4 (ZN A8-6) REF NCR 13-3100	ML	14.05.13
B	D4462-1 HEIGHT WAS 24.21, IS NOW 24.06 (ZN C5-1). D4462-3 HEIGHT WAS 24.25, IS NOW 24.11 (ZN C5-3). TAB LENGTH WAS 0.70, IS NOW 0.80 (ZN D1-2/4). ADDED NOTE 8 (ZN A8-1/3).	DC	11.12.05
A	NEW ISSUE	DC	11.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. E
MFG. APPR.	DD	D4462	SHEET 1 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	BAFFLE	NTS
DATE	15.01.06	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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Description Work Order Deviation				Disposition					
								Completed By	
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								QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY			
Environment	☐		☐ No Re-verification	Pressure/Forced	☐		☐ Temperature/Cure
Design	☐		☐ Operator	Bending	☐		☐ Set-up
Doc/Data	☐		☐ Offset/Setup	Centre Not Concentric	☐		☐ BOM/Route
Equip/Tooling	☐		☐ Supplier	Cracks	☐		☐ Broken/Damage/Defect
Handling/Pre	☐		☐ Training	Crimp/Kink/Ripple/Wave	☐		☐ Inspection Incomplete/Unqualified
Material	☐		☐ Use for Testing	Cuffs	☐		☐ Contamination
Internal Transport	☐		☐ Poor Information	Crushing	☐		☐ Countersink
Tribal Knowledge	☐		☐ Rushing	Heat Treat	☐		☐ Cut Too Short
LOA	☐		☐ Product Improvement	Wave/Twist in Tube	☐		☐ Instructions Incomplete/Unclear
Substation	☐		☐ Process Improvement	Marks/Chatter	☐		☐ Drill Holes
Past Expiry Date	☐		☐ Manufacturing Process				
Misidentified	☐		☐ Past Due				
				OTHER :			

DQA: _____ Date: _____

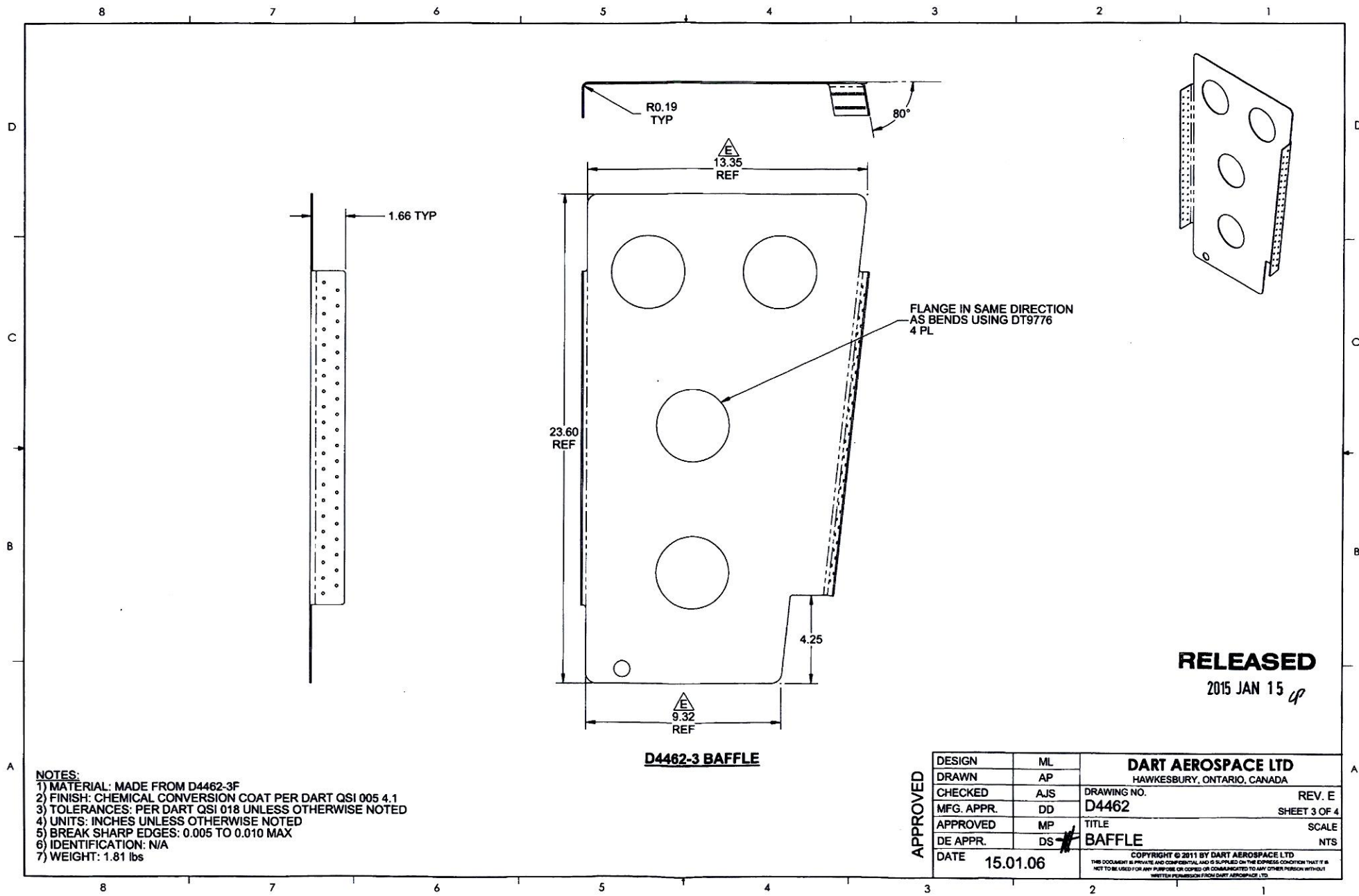


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					



- NOTES:**
- 1) MATERIAL: MADE FROM D4462-3F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.81 lbs

RELEASED
2015 JAN 15 *up*

APPROVED	DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AP		
	CHECKED	AJS	DRAWING NO.	REV. E
	MFG. APPR.	DD	D4462	SHEET 3 OF 4
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	BAFFLE	NTS
DATE		15.01.06	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

DQA: _____ Date: _____

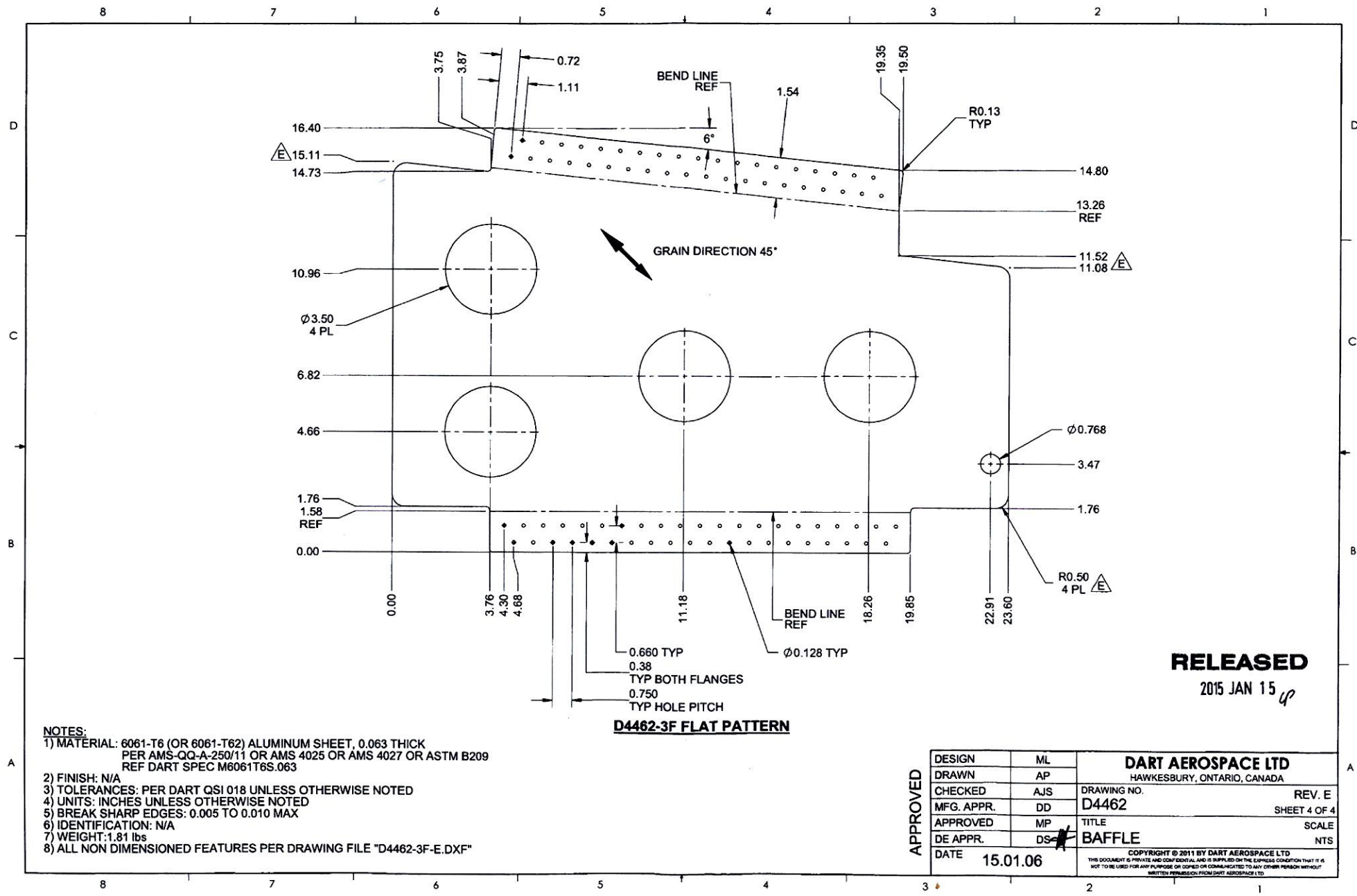


WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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RELEASED
2015 JAN 15 *up*

APPROVED	DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AP		
	CHECKED	AJS	DRAWING NO.	REV. E
	MFG. APPR.	DD	D4462	SHEET 4 OF 4
	APPROVED	MP	TITLE	SCALE
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	DATE	15.01.06	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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OTHER : ☐					

T.P.I. INDUSTRIES INC.

148 GOODFELLOW
DELSON, QUÉBEC J5B 1V4
CANADA
Tel: (450) 633-0484
Fax: (450) 633-0879

Packing Slip

Packing Slip No.: 7785
Date: 2016-09-20
Page: 1

Sold to: Dart Aerospace Chantal Lavoie 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	Ship to: Dart Aerospace Chantal Lavoie 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
Order No.: 33617	Sold By:
Shipped By:	Ship Date: 2016-09-20
Tracking No.:	

Item No.	Unit	Description	Quantity
d4150-3	Chaque	d4150-3 arm plate	12
d3405-043	Chaque	d3405-043 gh lugs	10
d3405-041	Chaque	d3405-041 gh lugs	12
d4011-1	Chaque	d4011-1 clamp	60
d2519	Chaque	d2519	60
d5152-1	Chaque	d5152-1 fwd post mount	12
d4925-1	Chaque	d4925-1 eaps mounting plate	12
d4462-1	Chaque	d4462-1 baffle	4
d4462-3	Chaque	d4462-3 baffle	4

Sp/6-9-26.

Comment: Net / 30 from date of invoice 2% svc. chg. on invoices over 30 days



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33617**

Purchase Order Date 9/12/2016

PO Print Date 9/19/2016

Page Number 4 of 4

Order From :

VC-TPI001

Ship To : DART AEROSPACE LTD

TPI INDUSTRIES INC.
148 RUE GOODFELLOW
DELSON, QUEBEC J5B 1V4
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450-633-0484

Ship To Contact

Ship To Phone

Ship Via: —

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Total: \$187.80

D4462-3P

Baffle

10/3/2016

Yes

4.00

\$46.95

\$187.80

Each

CUT AS PER DWG D4462 REV. E
B150839
MATERIAL 6061-T6 SHEET .063

DAS
9
9-89

Sp 16-9-26

Line Total: \$187.80

12 71401-45

PROCUREMENT
QUALITY CLAUSES

10/3/2016

No

1.00

\$0.00

\$0.00

Quality Procurement Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A042 DART NOTIFICATION BY SUPPLIER

10/3/2016

Line Total: \$0.00

PO Total: \$1,845.60

W
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

4

Change Date: 9/19/2016

TPI Waterjet cutting follow up sheet

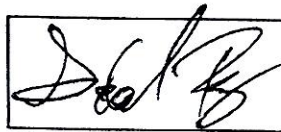
wc100132-1

machine hours	1316
diamond hours	32
mixing tube hours	0
TAJ calibration	14-09-2016 (1314h)

customer po	part #	Qty	lot #	date done	cut by	quality spot check	Note
dart 33617	d5152-1	12	see mill test	15-09-2016	GR	Jonathan Lessard Gabriel Rioux	
dart 33617	d4925-1	12	see mill test	16-09-2016	GR	Jonathan Lessard Gabriel Rioux	add 0.001 to the .098 hole
dart 33617	d4462-1	4	see mill test	16-09-2016	GR	Jonathan Lessard Gabriel Rioux	.128 need to be redrill due to the plate stress that was warping while we were cutting (inconsistant head gap) also on one of the d-4462-3 a corner is missing due to the tight fit in left over (see green tape)
dart 33617	d4462-3	4	see mill test	16-09-2016	GR	Jonathan Lessard Gabriel Rioux	
dart 33617	d4463-7	0	see mill test		GR	Jonathan Lessard Gabriel Rioux	none fit in left over due to grain direction

DAS
9
9-89

Opérateur



Superviseur



